

# Santen Pharmaceutical Head Office

Grand Front Osaka Tower A, 4-20 Ofuka-cho, Kita-ku, Osaka 530-8552, Japan  
(Reception desk is on the 25th Floor.)

TEL +81-6-7664-8621



## Access

2-minute walk from North Central Exit of JR Osaka station

4-minute walk from Exit 3-A from Umeda station on Midosuji line of Osaka Subway

6-minute walk west from Chyamachi Exit of Umeda station on Hankyu railway.

\*The 2nd floor of Grand Front Osaka Tower A (South Building) directly connects to the passage of the Atrium Plaza at the Central North Exit of JR Osaka station.

\*Please take the office elevator to the 25th floor. (Please note that you will need to transfer to another elevator at the 9th floor.)